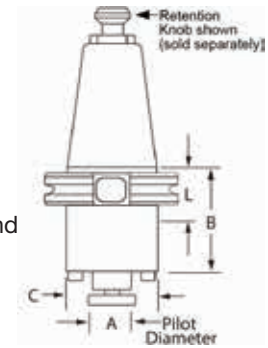


Facemill

CAT40 Facemill Holders



- Pilot diameter is sized for precision fit with cutter
- Face perpendicular to center line within .0002"
- Removable/replaceable drive keys are standard
- Fine thread locking screw is included
- AT3 or better shank taper allows for accurate, rigid toolholder-to-spindle mount
- Less tool wear and replacement means less scrap
- Fully ground flange and V-groove is easy on tool changers for less spindle and changer maintenance



CAT40 Facemill Holders

Taper	Size A	Gage Length (B)	C	L	Part #
CAT40	1/2	1.50	1.44	1.38	RC4SM0500150
CAT40	1/2	3.50	1.44	1.38	RC4SM0500350
CAT40	3/4	1.50	1.69	1.38	RC4SM0750150
CAT40	3/4	3.50	1.69	1.38	RC4SM0750350
CAT40	1	2.06	2.19	1.38	RC4SM1000206
CAT40	1	4.00	2.19	1.38	RC4SM1000400
CAT40	1-1/4	2.63	2.75	1.38	RC4SM1250263
CAT40	1-1/4	4.00	2.75	1.38	RC4SM1250400
CAT40	1-1/2	3.00	3.81	1.38	RC4SM1500300
CAT40	1-1/2	4.00	3.81	1.38	RC4SM1500400

Facemill Holder Replacement Lock Screws

Holder Size	Size A	B	C	D	Photo	Dimensions	Part #
1/2	.625	1/4-28	.50	.34			RSMLS0500
3/4	.875	3/8-24	.63	.37			RSMLS0750
1	1.188	1/2-20	.81	.37			RSMLS1000
1-1/4	1.500	5/8-18	.94	.50			RSMLS1250
1-1/2	1.875	3/4-16	1.13	.50			RSMLS1500

Facemill Holder Replacement Drive Keys

Holder Size	Size A	B	Photo	Dimensions	Part #
1/2	1/4	1/8			RSMDK0500
3/4	5/16	5/32			RSMDK0750
1	3/8	3/16			RSMDK1000
1-1/4	1/2	1/4			RSMDK1250
1-1/2	5/8	5/16			RSMDK1500

Note: Drive keys are in line with drive slot.